COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first, and sole inventor (if only one name is listed below) or an original, first, and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

EXTRACTION D CASTING APPAR	EVICE FOR REMOVING RATUS	G A STUCK CAST PART FROM	I A STATIO	NARY MOLI	<u> </u>
the specification of	f which is attached hereto	unless the following box is checl	ked:		
[] was filed o	on on Number	as U.S. Application Number or PCT International and was amended on (if applicable).			
I hereby state that claims, as amended	I have reviewed and und d by any amendment refer	derstand the contents of the abovered to above.	ve identified	specification,	, including the
I hereby claim for patent or inventor' other than the Unit	reign priority benefits un s certificate, or §365(a) o ed States, listed below an tor's certificate or PCT In	ion which is material to patentabileder 35 U.S.C. §119(a)-(d) or §3 f any PCT International application d have also identified below, by conternational application having a	365(b) of an on which describes	y foreign app signated at lea box. any forei	olication(s) for ust one country
Prior Foreign Appl			Priority (Claimed	v
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No	
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No	
I hereby claim the I	benefit under 35 U.S.C. §	119(e) of any United States provi	sional applic	ation(s) listed	below.
(Application No.)	(Filing Date)				
(Application No.)	(Filing Date)				
claims of this applic provided by the first to patentability as o	cation designating the Unication is not disclosed in strangeraph of 35 U.S.C.	C. §120 of any United States a ited States, listed below and, inso the prior United States or PCT. §112, I acknowledge the duty to which became available betwee late of this application. (status - patented, pending, a	ofar as the su International of disclose into on the filing of	abject matter of application of the formation which the second se	of each of the in the manner
(Application No.)	(Filing Date)	(status - patented, pending, abandoned)			

Î hereby appoint the attorney(s) and/or agent(s) associated with the following Customer Number to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith with full power of substitution and revocation:



Address all telephone calls to Douglas V. Pavelko at (419) 255-5900.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor:	Trent S. Herman	
Inventor's signature	Ist of the same of	Date: 14,01
	as of your	Date. We 777
Residence: 4440 Meigs Street	Waterford, Michigan 48329	
(野) () () () () () () () () ()		
Citizenship: US	Post Office Address: _same as address	5
10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
The state of the s		
Full name of second inventor:		
2		
##VOITOL 2 SIGNATURE		Date:
Residence:		
198 xi		
€itizenship:	Post Office Address:	
Inventor's signature		Date:
	Post Office Address:	
Full name of fourth inventor:		
Residence:		
Citizenship:	Post Office Address:	